

Readme

For sample project:

Demo_S7V15_1500_RFID-HF_U-INT_FB-IOMapp_Bus_Mode_5RWH_V1.0.0

Content

1.	General information	2
1.1	Revision history and changes	2
1.2	Instructions for use.....	2
1.3	Range of validity	2
2.	Reference Material.....	3
2.1	Hardware	3
2.2	Software	3
3.	Application Setup	3
3.1	Configuration.....	4
3.2	Description of the function	6
4.	Operation Manual	10
4.1	Error description.....	10

1. General information

1.1 Revision history and changes

Revision	Date	Author	Changes
0.10	25.08.2020	A.Bäker	Initial version
0.20			
1.00	25.08.2020	A.Bäker	The revision should be changed to version 1.00 with the technical release. Revision below 1.00 are unreleased preliminary revisions.

1.2 Project information

Topics	Data
Name of the sample project :	Demo_S7V15_1500_RFID-HF_U-INT_FB-IOMapp_Bus_Mode_5RWH_V1.0.0
Short description / Target definition :	
Category :	
Department / Company / Author ID :	Hans Turck GmbH&Co.KG Mülheim an der Ruhr

1.3 Instructions for use

This sample project has been created with great care and is available to the USER free of charge. TURCK does not guarantee faultlessness, excludes all liability and warranty claims, which can be excluded by law and has no obligation to correct any errors. This example project has been tested to a limited extent and has been tested only for its functionality as described. Compliance with the applicable standards, regulations and guidelines as well as the responsibility for safety considerations and use of the sample project is subject to the USER.

1.4 Range of validity

This sample project is based on the hardware and software of the respective manufacturers as well as on the associated documentation. Therefore, this example project only applies to the described installation. New hardware and software versions may require modified handling. Please see the detailed description in the respective manuals.

2. Reference Material

2.1 Hardware

List of used Hardware and their firmware versions.

Vendor	Part no.	Type	Revision	Comment	Quantity
Siemens	6ES7 1513-1AL00-0AB0	CPU 1513-1 PN	FW v1.8		
Turck	6814029	TBEN-S2-2RFID-4DXP	FW3.6.1.0		

2.2 Software

Operating system information

Used programming software and configuration tools (e.g. Programming environment, libraries, device files, etc.)

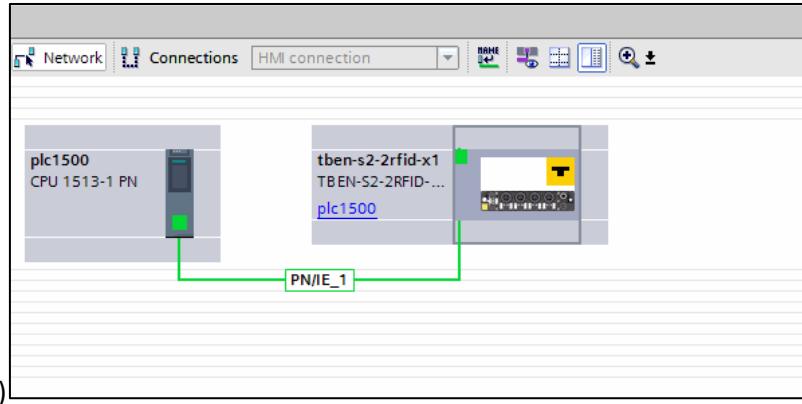
Vendor	Type	Revision	Comment
Siemens	TIA-Portal V15	Version V15 Update 4	
Siemens	TIA-Portal V16	Version V16 Update 1	

3. Example Application (Demo)

This is an example program to show the RFID bus mode of the TBEN-S2-2RFID-4DXP module on a Siemens PLC.

3.1 Configuration (TIA-Portal V15 with the PLC 1513-1 PN)

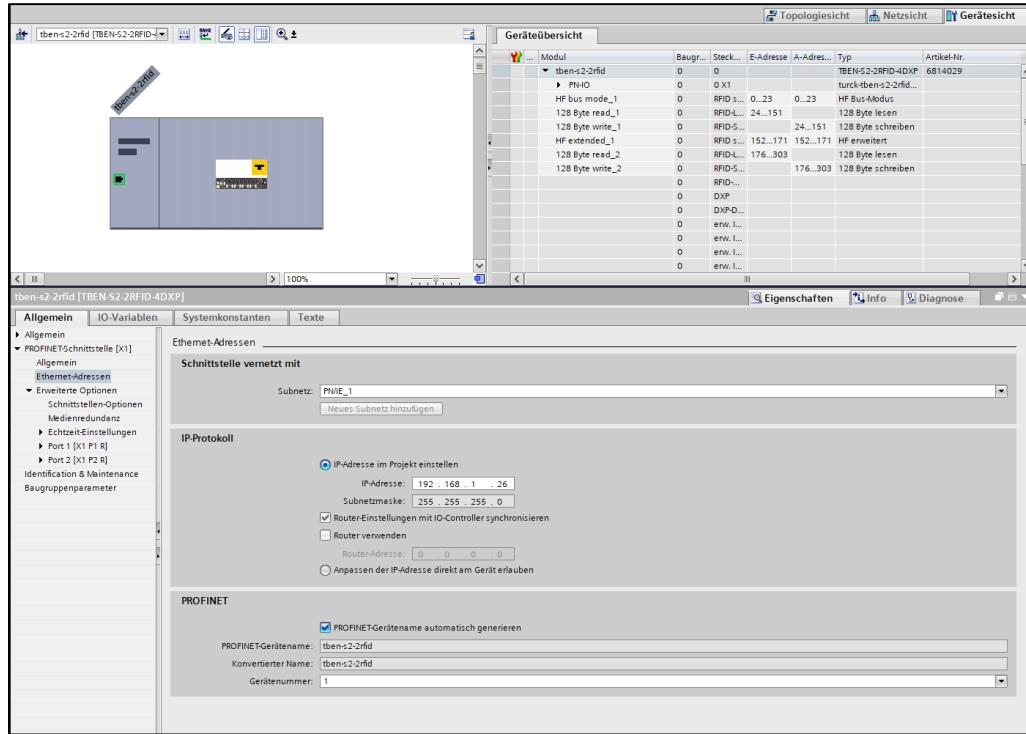
3.1.1. Overview of the devices



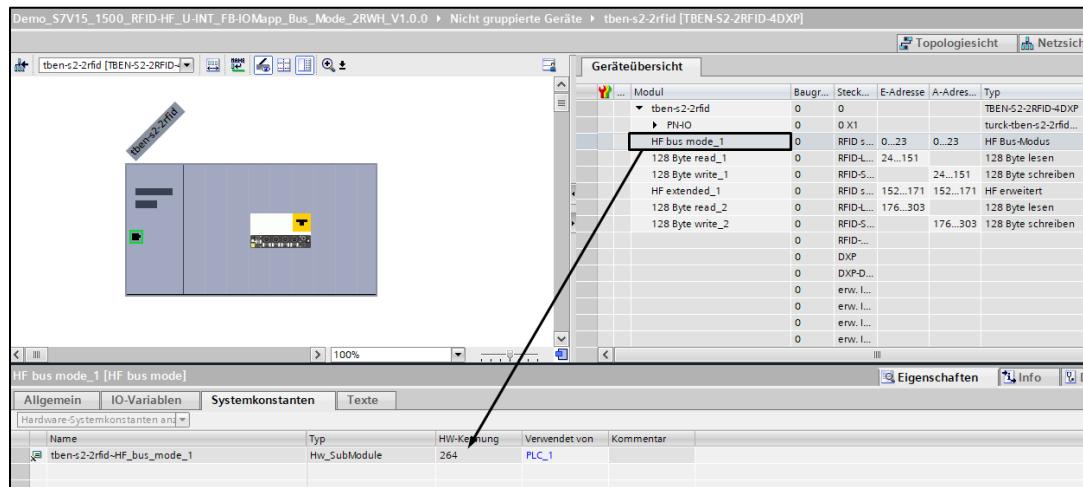
3.1.2. IP settings of the Siemens PLC

The screenshot shows the configuration interface for the PLC 1513-1 PN. The left sidebar lists various configuration tabs: General, IO tags, System constants, Texts, PROFINET interface [X1], Ethernet addresses, Time synchronization, Operating mode, Advanced options, Web server access, Hardware identifier, Startup, Cycle, Communication load, System and clock memory, System diagnostics, Web server, Display, User interface languages, Time of day, Protection & Security, System power supply, Configuration control, Connection resources, and Overview of addresses. The PROFINET interface [X1] tab is selected. In the main area, under PROFINET, the IP protocol section is configured with the IP address set to 192.168.1.4 and subnet mask 255.255.255.0. The PROFINET device name is set to plc1500, and the converted name is also plc1500. The device number is 0. The right side of the screen shows the Device overview table, which lists the PLC's modules: a CPU 1513-1 PN at slot 0, and a PROFINET interface at slot 1 X1.

3.1.3. PN settings of the TBEN-S2-2RFID-4DXP



3.1.4. HW identification of the SUB modules

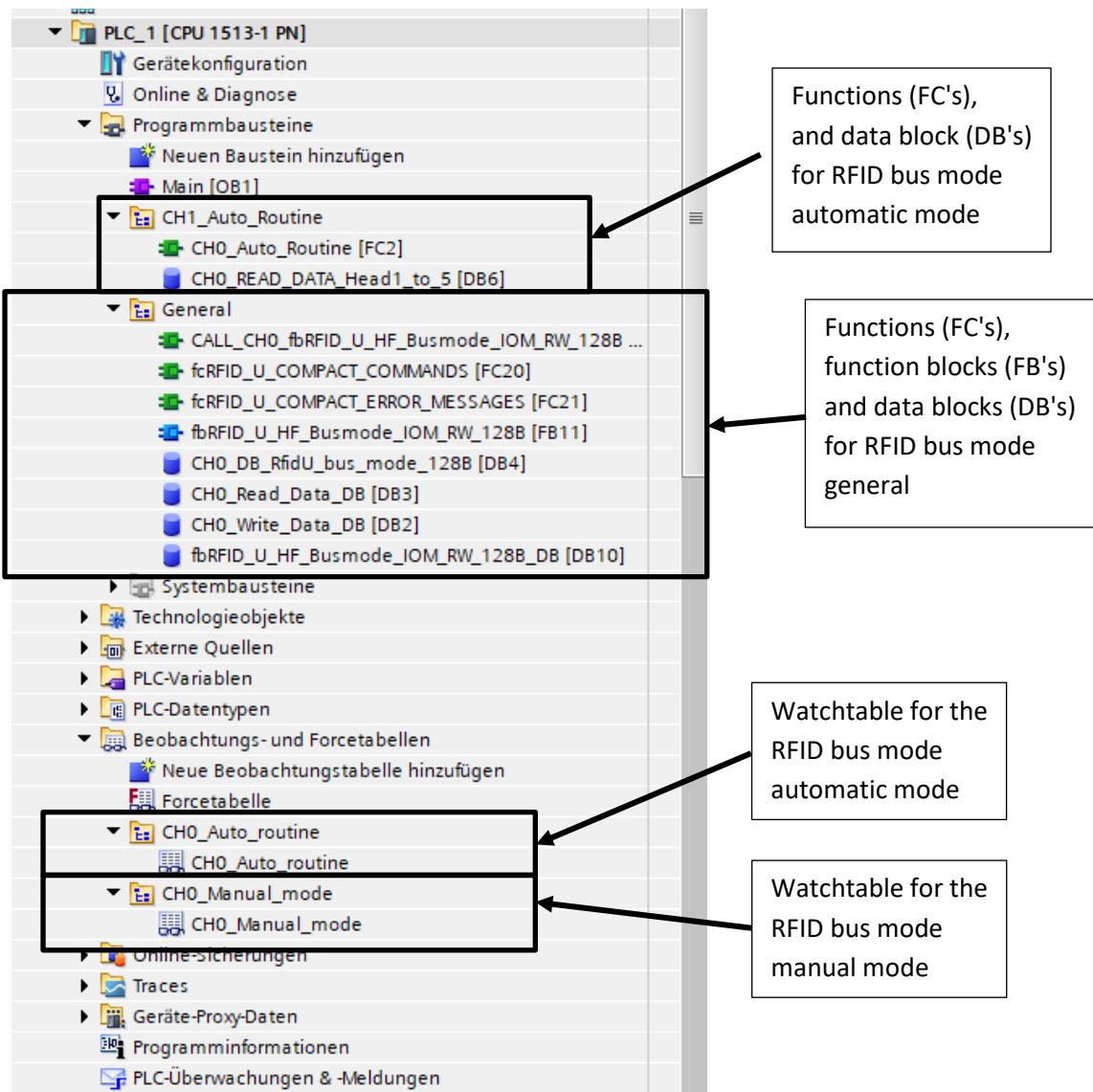


- Each SUB module has its own HW identifier
For the demo program the following identifiers are given:
 - HF bus mode_1 = "264"; 016 Byte read_1 = "266"; 016Byte write_1 = "267"
 - HF extended_1 = "268"; 128 Byte read_2 = "269"; 128 Byte write_2 = "270"
- The HW identification of the individual SUB modules is required for the function blocks in the program.

3.2 Description of the function

3.2.1. RFID bus mode

3.2.1.1 General overview

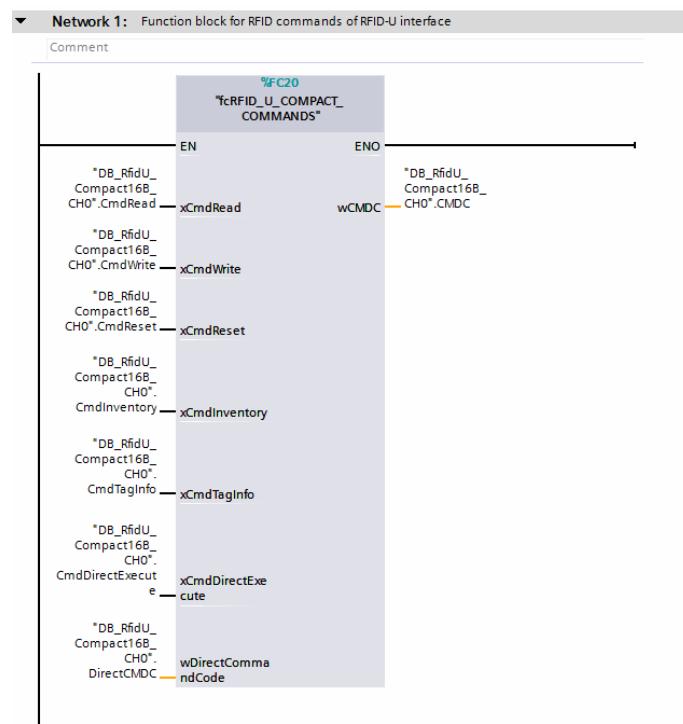


3.2.1.2 Short description of the blocks

3.2.1.2.1 fbRFID_U_HF_Busmode_IOM_RW_128B (FB11)

The FC1 is the main machining module. The other modules are called from this block.

Network1: Call “fcRFID_U_COMPACT_COMMANDS (FC20)”

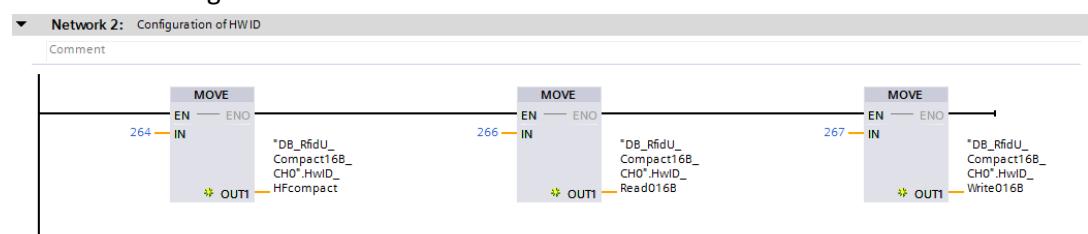


The FC 20 is the function block for the RFID commands. In this module the commands are handled.

Detail of the FC20

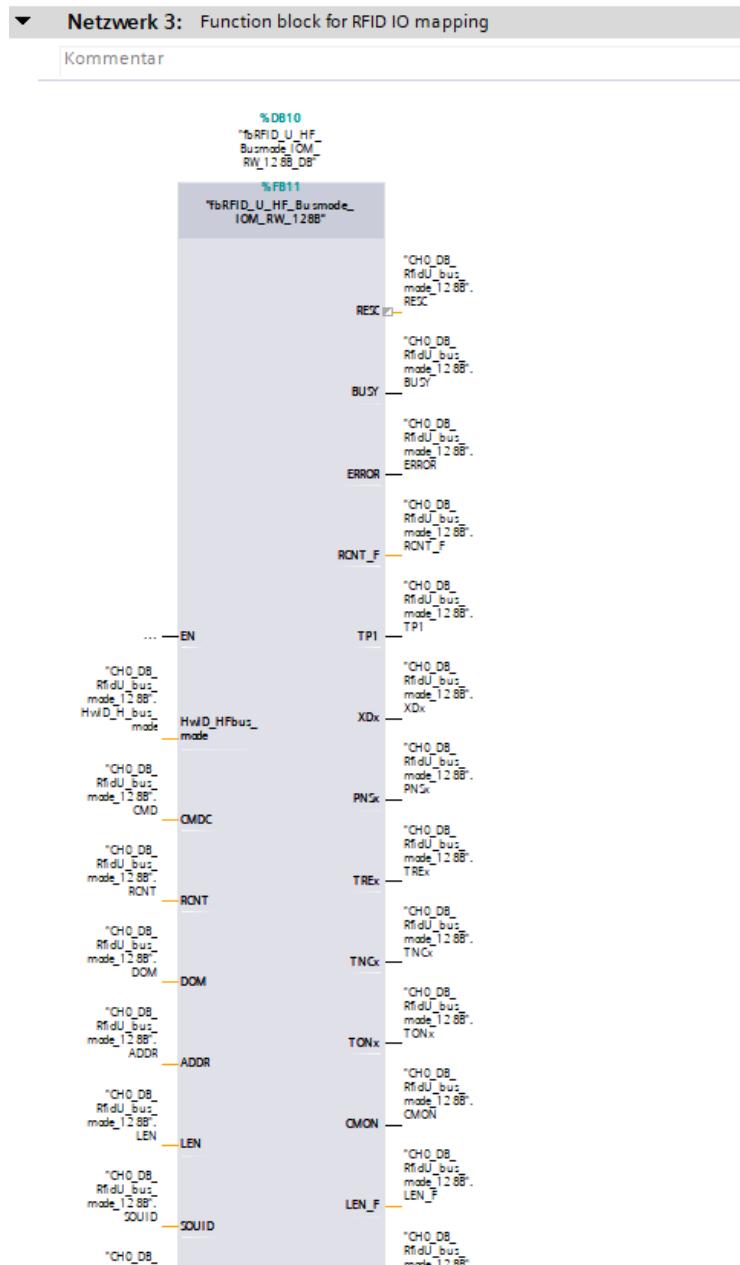
```
// Program:
IF #xCmdRead AND NOT #xCmdWrite AND NOT #xCmdInventory AND NOT #xCmdTagInfo AND NOT #xCmdReset AND NOT #xCmdDirectExecute THEN
    #wCMDC := 16#0002; //command read
ELSIF #xCmdWrite AND NOT #xCmdRead AND NOT #xCmdInventory AND NOT #xCmdTagInfo AND NOT #xCmdReset AND NOT #xCmdDirectExecute THEN
    #wCMDC := 16#0004; //command write
ELSIF #xCmdInventory AND NOT #xCmdWrite AND NOT #xCmdRead AND NOT #xCmdTagInfo AND NOT #xCmdReset AND NOT #xCmdDirectExecute THEN
    #wCMDC := 16#0001; //command inventory
ELSIF #xCmdTagInfo AND NOT #xCmdWrite AND NOT #xCmdInventory AND NOT #xCmdRead AND NOT #xCmdReset AND NOT #xCmdDirectExecute THEN
    #wCMDC := 16#0050; //command taginfo
ELSIF #xCmdReset AND NOT #xCmdWrite AND NOT #xCmdInventory AND NOT #xCmdTagInfo AND NOT #xCmdRead AND NOT #xCmdDirectExecute THEN
    #wCMDC := 16#8000; //command reset
ELSIF #xCmdDirectExecute AND NOT #xCmdWrite AND NOT #xCmdInventory AND NOT #xCmdTagInfo AND NOT #xCmdReset AND NOT #xCmdRead THEN
    #wCMDC := #wDirectCommandCode; //command directcommandcode
END_IF;
```

Network2: Configuration of HW identifier



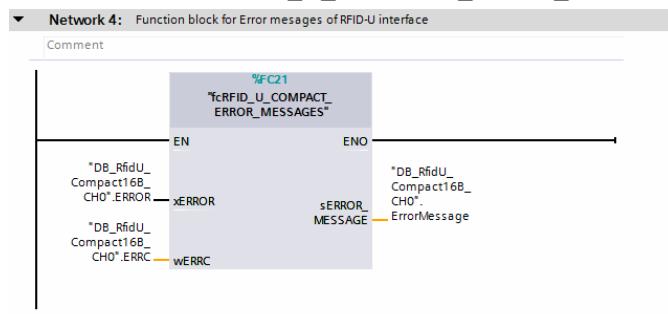
In this network the HW ID's are assigned to the block. The HW ID's are to be taken from the hardware configuration, see under point 3.1.4.

Network 3: Call "fbRFID_U_HF_Busmode_IOM_RW_128B (FB11)"



In the block FB11 takes place the data exchange to the TBEN-S2-2RFID-4DXP module.

Network 4: Call "fcRFID_U_COMPACT_ERROR_MESSAGES (FC21)"



The FC21 convert the error code in to text message.

3.2.1.3 Overview of watchtable “RFID_U_HF_Busmode _Ch0”

Configuration the HW identifier

// RFID-U interface - Configuration with HWID - Channel 0				
*DB_RfidU_Compact16B_CH0".HwID_Hfcompact	DEC	264	<input type="checkbox"/>	Hardware ID of compact module
*DB_RfidU_Compact16B_CH0".HwID_Read016B	DEC	266	<input type="checkbox"/>	Hardware ID of 16 byte read module (possible variants 8, 16, 32, 64, 128 byte)
*DB_RfidU_Compact16B_CH0".HwID_Write016B	DEC	267	<input type="checkbox"/>	Hardware ID of 16 byte write module (possible variants 8, 16, 32, 64, 128 byte)

Manual commands from the function block “fcRFID_U_HF_Busmode_COMMANDS (FC20)”

// RFID-U interface - Manual commands with function block				
*DB_RfidU_Compact16B_CH0".CmdInventory	Bool	<input checked="" type="checkbox"/> FALSE	FALSE	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".CmdRead	Bool	<input checked="" type="checkbox"/> FALSE	FALSE	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".CmdWrite	Bool	<input checked="" type="checkbox"/> FALSE	FALSE	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".CmdTagInfo	Bool	<input checked="" type="checkbox"/> FALSE	FALSE	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".CmdDirectExecute	Bool	<input checked="" type="checkbox"/> FALSE	FALSE	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".DirectCMDC	Hex	16#0000	16#0000	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".CmdReset	Bool	<input checked="" type="checkbox"/> FALSE	FALSE	<input checked="" type="checkbox"/>

RFID-U interface - HF_Busmode - IO mapping - Control and Status - Output

// RFID-U interface - Function block for IO mapping - Channel 0 - Status and Controls				
*CHO_DB_RfidU_bus_mode_128B".CMD	Hex	16#0000	<input type="checkbox"/>	Command code (CMDC)
*CHO_DB_RfidU_bus_mode_128B".RCNT	Hex	16#00	<input type="checkbox"/>	Loop counter for rapid processing (RCNT)
*CHO_DB_RfidU_bus_mode_128B".DOM	Hex	16#00	<input type="checkbox"/>	Memory area (DOM) - only available with ...
*CHO_DB_RfidU_bus_mode_128B".ADDR	Hex	16#0000_0000	<input type="checkbox"/>	Start address (ADDR)
*CHO_DB_RfidU_bus_mode_128B".LEN	Hex	16#0000	<input type="checkbox"/>	Length (LEN)
*CHO_DB_RfidU_bus_mode_128B".SOUID	Hex	16#00	<input type="checkbox"/>	Length UID/EPC (SOUID)
*CHO_DB_RfidU_bus_mode_128B".TOUT	Hex	16#0000	<input type="checkbox"/>	Timeout (TOUT)
*CHO_DB_RfidU_bus_mode_128B".RFN	Hex	16#00	<input type="checkbox"/>	Read fragment number (RFN)
*CHO_DB_RfidU_bus_mode_128B".WFN	Hex	16#00	<input type="checkbox"/>	Write fragment number (WFN)
*CHO_DB_RfidU_bus_mode_128B".ANTIN	Hex	16#00	<input type="checkbox"/>	

RFID-U interface - HF_Busmode - IO mapping - Control and Status – Input

// RFID-U interface - Function block for IO mapping - Channel 0 - Feedback				
*CHO_DB_RfidU_bus_mode_128B".RESC	DEZ	0	<input type="checkbox"/>	Response code (RESC)
*CHO_DB_RfidU_bus_mode_128B".BUSY	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Busy
*CHO_DB_RfidU_bus_mode_128B".ERROR	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Error
*CHO_DB_RfidU_bus_mode_128B".ERRC	Hex	16#0000	<input type="checkbox"/>	Error code (ERRC)
*CHO_DB_RfidU_bus_mode_128B".ErrorMessage	String	'No RFID error'	<input type="checkbox"/>	
*CHO_DB_RfidU_bus_mode_128B".RCNT_F	Hex	16#00	<input type="checkbox"/>	Loop counter for rapid processing (RCNT)
*CHO_DB_RfidU_bus_mode_128B".TP1	BOOL	<input checked="" type="checkbox"/> TRUE	<input type="checkbox"/>	TAG present
*CHO_DB_RfidU_bus_mode_128B".XDX	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Busmode parameter
*CHO_DB_RfidU_bus_mode_128B".PNSx	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Busmode parameter
*CHO_DB_RfidU_bus_mode_128B".TREX	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Transceiver Error (Address error (Busmo...)
*CHO_DB_RfidU_bus_mode_128B".TNCx	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Transceiver connected / 0 = connected / 1 = ..
*CHO_DB_RfidU_bus_mode_128B".TONx	BOOL	<input checked="" type="checkbox"/> TRUE	<input type="checkbox"/>	Transceiver on / 1 = ON / 0 = OFF
*CHO_DB_RfidU_bus_mode_128B".CMON	BOOL	<input checked="" type="checkbox"/> FALSE	<input type="checkbox"/>	Continuous Mode / 0 = not aktive / 1 = akt...
*CHO_DB_RfidU_bus_mode_128B".LEN_F	Hex	16#0008	<input type="checkbox"/>	Length (LEN) Output
*CHO_DB_RfidU_bus_mode_128B".TCNT	Hex	16#0008	<input type="checkbox"/>	TAG counter (TCNT)
*CHO_DB_RfidU_bus_mode_128B".BYFI	Hex	16#0000	<input type="checkbox"/>	Data available (BYFI)
*CHO_DB_RfidU_bus_mode_128B".RFN_F	Hex	16#80	<input type="checkbox"/>	Read fragment number (RFN)
*CHO_DB_RfidU_bus_mode_128B".WFN_F	Hex	16#80	<input type="checkbox"/>	Write fragment number (WFN)
*CHO_DB_RfidU_bus_mode_128B".TP_ALL	Hex	16#0000_001F	<input type="checkbox"/>	

RFID-U interface - HF_Busmode - IO mapping – Write data (128B)

// RFID-U interface - Function block for IO mapping - Channel 0 - Write data (TX data)				
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[0]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[1]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[2]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[3]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[4]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[5]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[6]	DEC	0	44	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[7]	DEC	0	8	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[8]	DEC	0	9	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[9]	DEC	0	10	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[10]	DEC	0	11	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[11]	DEC	0	12	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[12]	DEC	0	13	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[13]	DEC	0	14	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[14]	DEC	0	1	<input checked="" type="checkbox"/>
*DB_RfidU_Compact16B_CH0".WriteDataBuffer16B[15]	DEC	0	11	<input checked="" type="checkbox"/>

RFID-U interface - HF_Busmode - IO mapping – Read data (128B)

// RFID-U interface - Function block for IO mapping - Channel 0 - Read Data (RX data)		
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[0]	DEC 224	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[1]	DEC 4	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[2]	DEC 1	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[3]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[4]	DEC 11	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[5]	DEC 174	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[6]	DEC 30	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[7]	DEC 137	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[8]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[9]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[10]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[11]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[12]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[13]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[14]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Compact16B_CH0".ReadDataBuffer16B[15]	DEC 0	<input type="checkbox"/>

// RFID-U interface - Function block for IO mapping - Channel 0 - Read Data (RX data)		
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[0]	DEC 224	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[1]	DEC 8	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[2]	DEC 1	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[3]	DEC 72	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[4]	DEC 96	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[5]	DEC 228	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[6]	DEC 83	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[7]	DEC 189	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[8]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[9]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[10]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[11]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[12]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[13]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[14]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[15]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[16]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[17]	DEC 0	<input type="checkbox"/>
"DB_RfidU_Extended128B_CH1".ReadDataBuffer128B[18]	DEC 0	<input type="checkbox"/>

3.3 Operation Manual

See http://pdb2.turck.de/repo/media/_en/Anlagen/d500064.pdf

3.4 Error description

See http://pdb2.turck.de/repo/media/_en/Anlagen/d500064.pdf