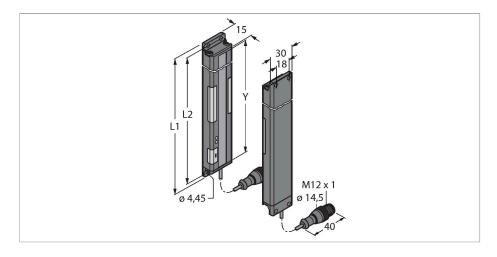


# PVA225P6Q Pick-to-Light – Placement Sensor Light Grid Kit



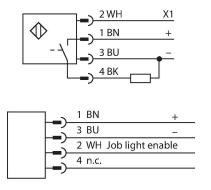
#### Technical data

Туре	PVA225P6Q		
ID	3052907		
Signal and display data	3352331		
	Diak to Light		
Purpose	Pick-to-Light		
Function	Opposed mode sensor		
Max. range	2000 mm		
Light type	IR		
Scan field	225 mm		
Number of beams	10		
Optical resolution	25 mm		
Switch Function	Momentary		
Features of color 1	Green, Can be set via DIP switches		
Electrical data			
Operating voltage U <sub>B</sub>	1230 VDC		
Max. current consumption per color	62 mA		
Output function	NO/NC, PNP		
Input type	Bipolar (PNP/NPN)		
Response time typical	< 40 ms		
Mechanical data			
Design	Rectangular, PVA		
Dimensions	266.4 x 30 x 15 mm		
Housing material	Metal, AL, Black		
Window material	Acrylic, clear		
Electrical connection	Cable with connector, M12 × 1, 2 m, PVC		
Number of cores	4		

#### **Features**

- Scan field L2: 225 mm
- ■10-beam system, beam spacing 25 mm
- Emitter / Receiver
- ■Range max. 2 m
- Light / Dark operation
- Selectable frequency as protection against crosstalk
- Operating voltage 12...30 VDC
- ■PNP switching output of the receiver
- ■Input of operation request light +24 VDC
- ■Protection class IP62

## Wiring diagram



## Functional principle

This light screen used for fault detection and assembly sequences, has good visible job lights at the emitter and the receiver, guiding the operator through the picking sequence. Missing parts and incorrect assembly are thus avoided. A control unit issues the work sequence and indicates the next work step after receiving feedback from the light screen. Mispick is immediately detected and indicated by a red flashing light.

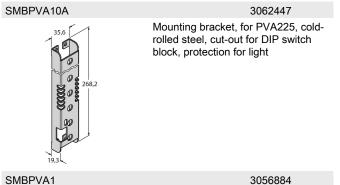


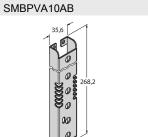
## Technical data

Ambient temperature	0+50 °C
Protection class	IP62
Tests/approvals	
Approvals	CE, cURus

#### Accessories

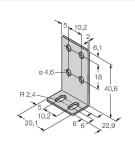






Mounting bracket, for PVA225, coldrolled steel, no cut-out for DIP switch block, protection for light

3070806



Mounting bracket, for PVA and PVD, stainless steel; set consisting of two brackets and screws

## Accessories

Dimension drawing	Туре	ID	
M12x1 e 15	RKC4.4T-2/TEL	6625013	Connection cable, M12 female connector, straight, 4-pin, cable length: 2 m, jacket material: PVC, black; cULus approval
015 M12×1 26.5 32	WKC4.4T-2/TEL	6625025	Connection cable, M12 female connector, angled, 4-pin, cable length: 2 m, jacket material: PVC, black; cULus approval