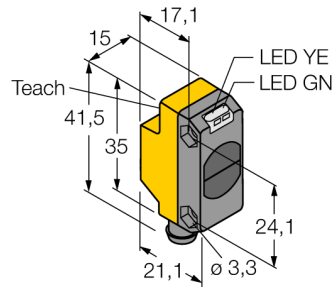


Photoelectric Sensor

Diffuse Mode Sensor

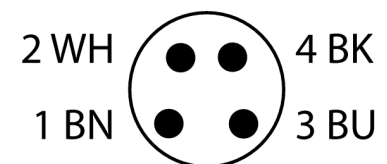
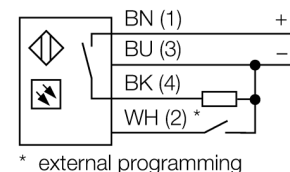
QS18EP6DBQ7



Type	QS18EP6DBQ7
ID	3072003
Optical data	
Function	Proximity switch
Operating mode	Diffuse
Light type	IR
Wavelength	940 nm
Range	0...500 mm
Electrical data	
Operating voltage U_s	10...30 VDC
DC rated operating current I_s	≤ 100 mA
No-load current I_0	≤ 35 mA
Reverse polarity protection	yes
Output function	NO contact, PNP
Switching frequency	≤ 833 Hz
Readiness delay	≤ 100 ms
Response time typical	< 0.6 ms
Setting option	Push Button Remote Teach
Mechanical data	
Design	Rectangular, QS18
Housing material	Plastic, ABS
Lens	plastic, PMMA
Electrical connection	Connector, M8 × 1, PVC
Number of cores	4
Ambient temperature	-20...+70 °C
Protection class	IP67
Special features	
Power-on indication	LED, Green
Switching state	LED, Yellow
Error indication	LED, green, Flashing
Excess gain indication	LED
Alarm display	LED yellow Flashing

- Male M8 × 1, 4-pin
- Protection class IP67
- LED all-round visible
- Sensitivity adjusted via teach button
- Operating voltage: 10...30 VDC
- PNP switching output
- Light or dark operation

Wiring Diagram



Functional principle

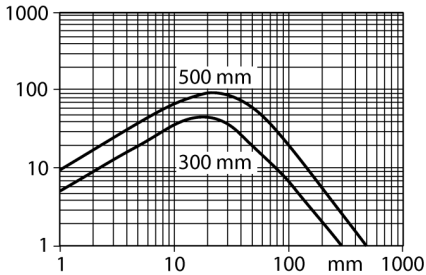
Identical to retro-reflective sensors, emitter and receiver circuitry are incorporated in the same housing of the diffuse mode sensors. However, diffuse mode sensors do not detect the interruption of the light beam but the reflection of the target. A target is detected if it reflects sufficient light back to the receiver. The switching distance of diffuse mode sen-

Tests/approvals	
Approvals	CE, cURus

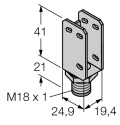
sors thus largely depends on the reflectivity of the target. This type of sensor is especially suited for detection of transparent objects (diffuse mode sensor with or without background suppression or convergent mode sensors).

Excess gain curve

Excess gain in relation to the distance



Accessories

Type code	Ident no.		Dimension drawing
SMB18A	3033200	Mounting bracket, rectangular, stainless steel, for sensors with 18 mm thread	
SMBQS18A	3069721	Mounting bracket, stainless steel, for 18 mm thread	
SMBQS18AF	3067467	Mounting bracket, stainless steel, for 18 mm thread	