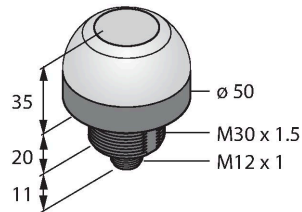


K50ANT2GRCQ

Pick-to-Light – Placement Sensor

Capacitive Sensor



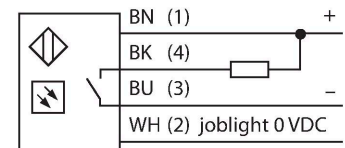
Technical data

Type	K50ANT2GRCQ
ID	3096695
Signal and display data	
Purpose	Pick-to-Light
Function	Touch Button
Light type	Green Red
Switch Function	Momentary
Features of color 1	Green, Permanently on, 29 lm
Features of color 2	Red, 13 lm
Special features	I/O module-compatible Wash down
Electrical data	
Operating voltage U_B	12...30 VDC
DC rated operating current I_a	≤ 150 mA
Max. current consumption per color	75 mA
Output function	NO contact, NPN
Input type	minus-schaltend
Response time typical	< 50 ms
Mechanical data	
Design	Dome, K50
Dimensions	Ø 50 x 66 mm
Housing material	Plastic, PC, Black
Window material	Polycarbonate, diffuse
Electrical connection	Connector, M12 × 1, PVC
Number of cores	5

Features

- Protection class IP67/IP69K
- M12 × 1 connector
- Job light: green
- Mispick: -
- Actuation: red
- Operating voltage 12...30 VDC
- NPN switching
- NO contact
- Capacitive sensor of the second generation
- High immunity to false actuation by splashing, detergents, oils and other contaminants

Wiring diagram



Functional principle

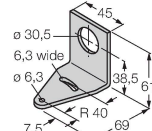
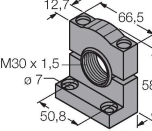
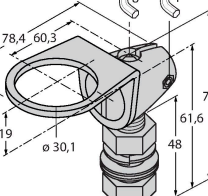
The K50 pick-and-place sensor is suitable for many mounting and component placement applications. The green work light or other signal lights are reflected perfectly by the entire dome (depending on the version). The transistor output can be easily connected to a system control, which is programmed for a special task sequence. The work light of the sensor is located in or next to every bin at the operator's workstation and indicates: 1. The bins with the components to be picked up for a particular work step and 2. the sequence in which the components have to be picked up. If the operator removes a part from the bin, the K50 detects the hand in the bin and sends a signal to the control unit. The system then checks if the

Technical data

Ambient temperature	-40...+50 °C
Relative humidity	0...90 %
Protection class	IP67 IP69
Tests/approvals	
MTTF	146 years acc. to SN 29500 (Ed. 99) 40 °C
Approvals	CE, cULus listed

correct component has been picked up and – depending on the configuration – switches the corresponding work light off and the next one on, according to the assembly sequence. The work sequence control leads to increased efficiency, improved quality control and reduces rework and testing expenses. The term work light therefore refers to the visual indicator of the bin from which a part should be removed next. The actuation indicator confirms the removal with a different color. The mispick indicator illuminates if a bin was reached into when the work light was not set.

Accessories

SMB30A 3032723 Mounting bracket, rectangular, stainless steel, for sensors with 30mm thread  Technical drawing of the SMB30A mounting bracket. It is a rectangular bracket with a central circular hole. Dimensions include: overall width 45, overall height 61, hole diameter $\varnothing 30,5$, hole width 6,3, distance from bottom edge to hole center 38,5, distance from side edge to hole center 6,3, and a base width of 69.	SMB30SC 3052521 Mounting bracket, PBT black, for sensors with 30 mm thread, rotatable  Technical drawing of the SMB30SC mounting bracket. It is a rectangular bracket with a central circular hole. Dimensions include: overall width 66,5, overall height 58,7, hole diameter $\varnothing 30$, hole width 1,5, distance from bottom edge to hole center 29, and a base width of 50,8.
SMB30FA 3074005 Montagewinkel; Werkstoff VA 1.4401  Technical drawing of the SMB30FA mounting bracket. It is a rectangular bracket with a central circular hole. Dimensions include: overall width 78,4, overall height 60,3, hole diameter $\varnothing 30,1$, distance from bottom edge to hole center 19, and a base width of 61,6. The bracket is shown with a 3/8-16 UNC threaded hole and a 1/4 inch hole.	

Accessories

Dimension drawing	Type	ID	
	RKC4.4T-2/TEL	6625013	Connection cable, M12 female connector, straight, 4-pin, cable length: 2 m, jacket material: PVC, black; cULus approval
	WKC4.4T-2/TEL	6625025	Connection cable, M12 female connector, angled, 4-pin, cable length: 2 m, jacket material: PVC, black; cULus approval