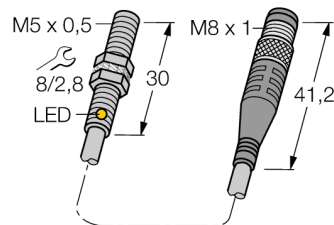


# Inductive Sensor

## BI1-EG05-AP6X-0.5-PSG3M/S90



|      |                             |
|------|-----------------------------|
| Type | BI1-EG05-AP6X-0.5-PSG3M/S90 |
| ID   | 4609742                     |

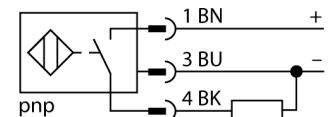
|                                |                                                     |
|--------------------------------|-----------------------------------------------------|
| General data                   |                                                     |
| Rated switching distance $S_n$ | 1 mm                                                |
| Mounting conditions            | Flush                                               |
| Secured operating distance     | $\leq (0.81 \times S_n)$ mm                         |
| Correction factors             | St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4 |
| Repeat accuracy                | $\leq 2\%$ of full scale                            |
| Temperature drift              | $\leq \pm 10\%$                                     |
| Hysteresis                     | 3...15 %                                            |

|                                        |                         |
|----------------------------------------|-------------------------|
| Electrical data                        |                         |
| Operating voltage $U_o$                | 10...30 VDC             |
| Ripple $U_{rs}$                        | $\leq 10\% U_{Bmax}$    |
| DC rated operating current $I_o$       | $\leq 100$ mA           |
| Residual current                       | $\leq 0.1$ mA           |
| Isolation test voltage                 | 0.5 kV                  |
| Short-circuit protection               | yes/Cyclic              |
| Voltage drop at $I_o$                  | $\leq 1.8$ V            |
| Wire break/reverse polarity protection | yes/Complete            |
| Output function                        | 3-wire, NO contact, PNP |
| Switching frequency                    | 3 kHz                   |

|                                       |                                     |
|---------------------------------------|-------------------------------------|
| Mechanical data                       |                                     |
| Design                                | Threaded barrel, M5 x 0.5           |
| Dimensions                            | 30 mm                               |
| Housing material                      | Stainless steel, 1.4427 SO          |
| Active area material                  | Plastic, PA12                       |
| Material coupling nut                 | metal, CuZn, nickel-plated          |
| Max. tightening torque of housing nut | 5 Nm                                |
| Electrical connection                 | Connector, M8 x 1                   |
| Cable quality                         | Ø 2 mm, Gray, Lif9Y-11Y, PUR, 0.5 m |
| Core cross-section                    | 3 x 0.08 mm <sup>2</sup>            |
| Litz wire                             | 40x0.05mm                           |

- Threaded barrel, M5 x 0.5
- Stainless steel, 1.4427 SO
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M8 x 1 male connector

### Wiring Diagram



### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

|                          |                                            |
|--------------------------|--------------------------------------------|
| Environmental conditions |                                            |
| Ambient temperature      | -25...+70 °C                               |
| Vibration resistance     | 55 Hz (1 mm)                               |
| Shock resistance         | 30 g (11 ms)                               |
| Protection class         | IP67                                       |
| MTTF                     | 2283 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state          |                                            |
|                          | LED, Yellow                                |